

**PSB**

**TEST REPORT**

# TEST REPORT



Your Ref: -

Date: 25 May 2006

Our Ref: 54S062763/1/OKH

DID: 68653783

Fax: 68621433

**NOTE:** This report is issued subject to PSB Corporation's "Terms and Conditions Governing Technical Services". The terms and conditions governing the issue of this report are set out as attached within this report.

## SUBJECT:

Large scale surface spread of flame test on "RIGHT BOND" Aluminium Composite Panel material submitted by "just right" on 19 Apr 2006.

## TESTED FOR:

just right Taiwan Inc.  
2 F, No 11-8, Jung Jeng Road,  
Taipei, Taiwan.

Dr. B K Yao ( Technical Director )

## DATE OF TEST:

15 May 2006

## PURPOSE OF TEST:

To determine the tendency of the surface of a material or a combination of materials to support the spread of flame across its surface and to classify the surface according to the test given in British Standard 476 : Part 7 : 1997.

The test was conducted at PSB Corporation fire test laboratory located at No. 10 Tuas Avenue 10, Singapore 639134.



LA-2001-0212-A  
LA-2001-0213-F  
LA-2001-0214-E  
LA-2001-0215-B  
LA-2001-0216-G  
LA-2001-0217-G

The results reported herein have been performed in accordance with the laboratory's terms of accreditation under the Singapore Accreditation Council - Singapore Laboratory Accreditation Scheme. Tests marked "Not SAC-SINGLAS Accredited" in this Report are not included in the SAC-SINGLAS Accreditation Schedule for our laboratory.

DESCRIPTION OF SAMPLES:

9 pieces of sample, said to be "RIGHT BOND" ( 4mm thick x 6.7 kg/M<sup>2</sup> ) Aluminium composite panel material comprising of 0.5 mm thick front aluminium skin with Fluoro carbon ( PVDF ) coating finished / 3.0 mm thick fire rated LDPE core / 0.5 mm thick back aluminium skin with Polyester ( PE ) coating finished, each of nominal size of 885 mm x 270 mm where received.

TEST PROCEDURE:

Prior to test, the specimens were prepared and conditioned in accordance with paragraphs 5.3 to 5.6 of the standard and secured to a specimen holder as described in paragraph 6.3.

Six specimens were tested with the Fluorocarbon (PVDF) coating face exposed to the specified thermal radiation from the apparatus described in paragraph 6.1 of the standard. The intensity of the radiated heat incident on the specimen varies with distance from the hotter end, so that when the specified calibration panel is mounted in the place to be occupied by the specimen, the irradiance of the radiometer is as given in Table 1. The test was terminated when the flame front reached the 825mm reference line, or after 10 minutes has elapsed, whichever is the shorter.

Table 1 : Irradiance Along Horizontal Reference Line on the Calibration Board

Distance along reference line from inside edge of specimen holder  mm	Irradiance kW/m <sup>2</sup>		
	specified	min.	max.
75	32.5	32.0	33.0
225	21.0	20.5	21.5
375	14.5	14.0	15.0
525	10.0	9.5	10.5
675	7.0	6.5	7.5
825	5.0	4.5	5.5

*Max Khan*

RESULTS OF TEST:

Specimen No.	1	2	3	4	5	6
Spread of flame at first 1? minutes (mm)	0	0	0	0	0	0
Distance (mm)	Time of spread of flame to indicated distance (minutes • seconds)					
Start of flaming	nil	nil	nil	nil	nil	nil
75	-	-	-	-	-	-
165	-	-	-	-	-	-
190						
215						
240						
265						
290						
375						
455						
500						
525						
600						
675						
710						
750						
785						
825						
865						
Time of maximum spread of flame (minutes • seconds)	-	-	-	-	-	-
Distance of maximum spread of flame (mm)	0	0	0	0	0	0
Comments	None					


Classification	Spread of flame at 1.5 min.		Final spread of flame	
	Limit (mm)	Limit for one specimen in sample (mm)	Limit (mm)	Limit for one specimen in sample (mm)
Class 1	165	165 + 25	165	165 + 25
Class 2	215	215 + 25	455	455 + 45
Class 3	265	265 + 25	710	710 + 75
Class 4	Exceeding the limits for class 3			

CONCLUSION:

In accordance with the class definitions specified in the Standard, the test results show that the sample tested has a Class One Surface Spread of Flame.

REMARKS:

1. The test results relate only to the behaviour of the test specimens of the product under the particular conditions of test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.
2. The sample was tested with the Fluorocarbon (PVDF) coating face exposed to the heat and backed with calcium silicate board.

  
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